

410

RESIDENTIAL STEEL COLLECTION



Traditional Raised Panel Non-Insulated Residential Garage Door

Constructed of top quality materials, highly detailed raised panel embossment, deep woodgrain texture and two coat prefinished paint system all combine to enhance the beauty of your home.

MODELS

410 Non-Insulated

411 Insulated - R value: 6.85

Also Available;

Flush Panel Residential Garage Door

450 Non-Insulated

451 Insulated - R value: 6.85

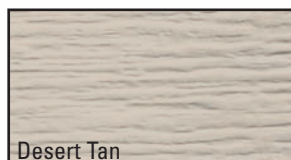
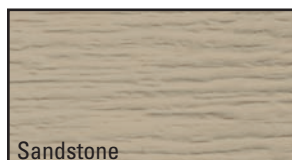
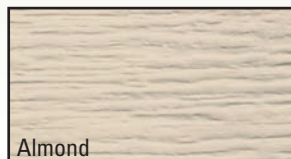
doorLink
Manufacturing, Inc.®

410 RESIDENTIAL STEEL COLLECTION

Features:

- **24 gauge** hot dipped galvanized steel construction with **hemmed inside return rail**.
- **1.0 mil paint system** includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking while providing consistent color from panel to panel.
- 19 gauge hot dipped galvanized steel stiles include **rolled safety edge**.
- Stiles attached with rivets to provide superior strength when compared to common sheet metal joining methods.
- Sections include **tongue and groove** meeting rails for superior strength and better sealing against wind, rain and snow.
- **Rigid aluminum retainer** provides added strength while securing replaceable u-shaped bottom weatherstrip.
- **Model 411 and 451** are insulated (R value: 6.85) with CFC Free expanded polystyrene with a high impact plastic back cover.

Colors Available:



Brochure color may vary from actual product.

#306
Sherwood



#305
Williamsburg



#591
Cascade



#393
Cathedral



#397
Stockton



#597
Stockbridge



#320
Waterton



Not all glazing options may be available from all distributors.

Sizes Available:

DOOR WIDTH	PANELS WIDE	HEIGHTS AVAILABLE: 6'6", 6'9", 7'0", 7'6", 7'9", 8'0"
8', 9'	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	
10'	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	
12'	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	
14', 15'	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	
16', 17', 18'	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	
20'	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	

Authorized Dealer:

doorLink
Manufacturing, Inc.®

510

RESIDENTIAL STEEL COLLECTION



Traditional Raised Panel Non-Insulated Residential Garage Door

Constructed of top quality materials, highly detailed raised panel embossment, deep woodgrain texture and two coat prefinished paint system all combine to enhance the beauty of your home.

MODELS

510 Non-Insulated

511 Insulated - R value: 6.85

doorLink
Manufacturing, Inc.®

510

RESIDENTIAL STEEL
COLLECTION**Features:**

- **25 gauge** hot dipped galvanized steel construction with **hemmed inside return rail**.
- **1.0 mil paint system** includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking while providing consistent color from panel to panel.
- 19 gauge hot dipped galvanized steel stiles include **rolled safety edge**.
- Stiles attached with rivets to provide superior strength when compared to common sheet metal joining methods.
- Sections include **tongue and groove** meeting rails for superior strength and better sealing against wind, rain and snow.
- **Rigid retainer** provides added strength while securing replaceable u-shaped bottom weatherstrip.
- **Model 511** is insulated (R value: 6.85) with CFC Free expanded polystyrene with a high impact plastic back cover.

#306
Sherwood#305
Williamsburg#591
Cascade#393
Cathedral#397
Stockton#597
Stockbridge#320
Waterton

Not all glazing options may be available from all distributors.

Sizes Available:

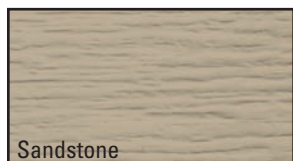
DOOR WIDTH	PANELS WIDE	HEIGHTS AVAILABLE: 6'6", 6'9", 7'0", 7'6", 7'9", 8'0"
8', 9'	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	
10'	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	
12'	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	
14', 15'	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	
16', 17', 18'	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	

Colors Available:

White



Almond



Sandstone

Brochure color may vary
from actual product.**Authorized Dealer:**

3610

RESIDENTIAL STEEL COLLECTION



Traditional Raised Panel Insulated Sandwich Residential Garage Door

2" thick insulated sandwich panel constructed of top quality materials, highly detailed raised panel embossment, deep woodgrain texture and two coat prefinished paint system all combine to enhance the beauty of your home.

MODELS

3610 Insulated - R value: 10.25

3650 Insulated Flush Panel

doorLink
Manufacturing, Inc.®

3610 RESIDENTIAL STEEL COLLECTION

Features:

- **Sandwich type construction** with CFC free expanded polystyrene insulation pressure bonded between two sheets of 26 gauge hot dipped galvanized steel with a 10.25 R value.
- **1.0 mil paint system** includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking while providing consistent color from panel to panel.
- **20 gauge** hot dipped galvanized steel hinge plates run the full height of each section at all hinge locations to facilitate the attachment of hinges, handles, struts and step plates.
- **Rigid aluminum retainer** provides added strength while securing replaceable U-shaped bottom weatherstrip.
- Sections include **tongue and groove** meeting rails for superior strength and better sealing against wind, rain and snow.

Cut-away view:

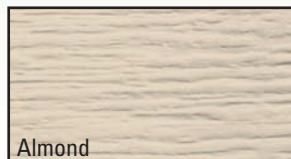
- Tongue and groove meeting rails.
- CFC free expanded polystyrene insulation.
- 20 gauge hot dipped galvanized steel hinge plates.
- Rigid aluminum retainer



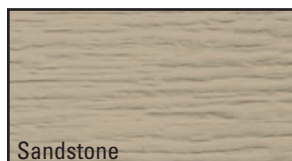
Colors Available:



White



Almond



Sandstone



Desert Tan



Brown

Brochure color may vary from actual product.

#306
Sherwood



#305
Williamsburg



#591
Cascade



#393
Cathedral



#397
Stockton



#597
Stockbridge



#320
Waterton



Not all glazing options may be available from all distributors.

Sizes Available:

DOOR WIDTH

PANELS WIDE

HEIGHTS AVAILABLE:
6'6", 6'9", 7'0", 7'6", 7'9", 8'0"

8', 9'



10'



12'



14', 15'



16', 17', 18'



20'



Authorized Dealer:

